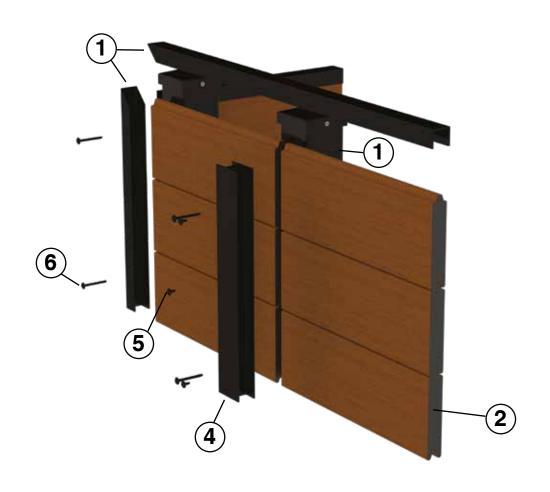


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Experience the beauty of wood with the benefits of Polymer



ID	Description	Size mm	Colour	Code
	Bolt-Down Post for 1.2m High Fence	1175 x 50.8 x 50.8		76PB5012B
2	Concrete-In Post for 1.2m High Fence	1750 x 50.8 x 50.8	Black Gloss	76PC5012B
	Bolt-Down Post for 1.8m High Fence	ost for 1.8m High Fence 1780 x 76.2 x 76.2		76PB7518B
	Concrete-In Post for 1.8m High Fence	2440 x 76.2 x 76.2		76PC7518B
	Fence Board		Golden Oak	66F00118
2		1800 x 138 x 28	Anthracite Light	66F00318
			Brown	66F00418
3	U Channel - 5.8m Long	30 x 34.5 x 30		66U60B
4	H Section - 1.1m	60 x 34.5 x 1110 Black Gloss		66H12B
4	H Section - 1.8m	60 x 34.5 x 1810		66H18B
_	Self Tapping Screw Panhead	4.2 x 13	Silver	5004PS4213
5	Screws for Fixing Boards	4.2 x 12	Sliver	76SS4212D
6	Screws for Fixing Boards	4.2 x 50	Silver	76SS4250D

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Screw guide for fixing scenarios

	Mid-Fix	Front Fix			
	U Channel + U Channel	U Channel + H Section	H Section + H Section		
1.2	12 x 5004PS4213 , 12 x 76SS4212D	3 x 5004PS4213, 3 x 76SS4212D 6 x 76SS4250D	6 x 5004PS4213, 6 x 76SS4212D, 6 x 76SS4250D		
1.8	16 x 5004PS4213 , 16 x 76SS4212D	4 x 5004PS4213, 4 x 76SS4212D, 8 x 76SS4250D	8 x 5004PS4213, 8 x 76SS4212D, 8 x 76SS4250D		

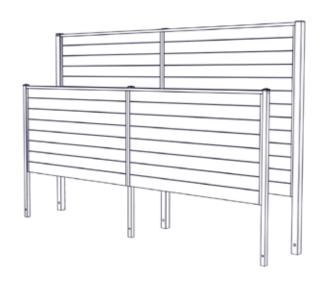
Screw guide for fixing U Channels, H Sections and Fence Boards

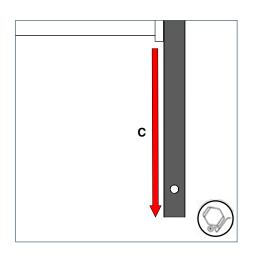
Diagram		Code	Screw Required	Quantity of Screws
1.2 66H12B		76SS4250D	3	
	1.8	66H18B	76SS4250D	4
	1.2	66U60B	76SS4212D	3
	1.8	66U60B	76SS4212D	4
	1.2	66U60B	76SS4250D	8
Î	1.8	66U60B	76SS4250D	13
	1.2	66F00118 66F00318 66F00418	76SS4212D	1 per Board (only fix at one end of board)
	1.8	66F00118 66F00318 66F00418	76SS4212D	1 per Board (only fix at one end of board)

Key:

Rey.					
Description	Symbol	Information			
Drill	5	You will need a crosshead M4 attachment			
Mitre Saw	Ø	When fixing to the front of the post, we recommend using a mitre saw on the top and side U-channel to finish			
Rubber Mallet	P	For securing slats on top of each other and the top cap onto the last slat			
Allow for Expansion	(X)	When designing gates and fencing using polymer boards, it is important to allow for slight expansion of the boards at each end. Only fix board at one end			
Bolt-Down		4 x M12 bolts required to fix each bolt-down post			
Concrete-In galvanised steel tube Ø 26.9 x 300mm (cut from code: 160225) h		Place 600mm into the ground. For further stability, we suggest inserting a galvanised steel tube Ø 26.9 x 300mm (cut from code: 160225) horizontally through the concrete pouring hole. We suggest using post concrete code: 50CR20			

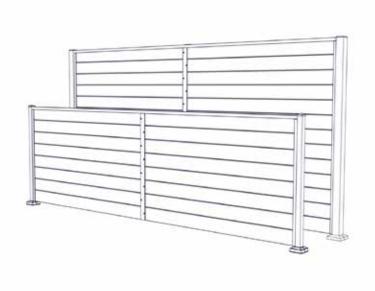
Concrete-In Posts

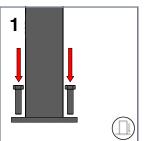


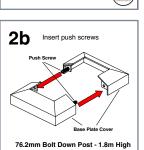


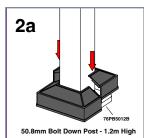
Fence Height m	Concrete-In (C) mm	Post Size H x W x D mm	Code
1.2	600	1750 x 50.8 x 50.8	76PC5012B
1.8	600	2440 x 76.2 x 76.2	76PC7518B

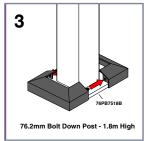
Bolt-Down Posts





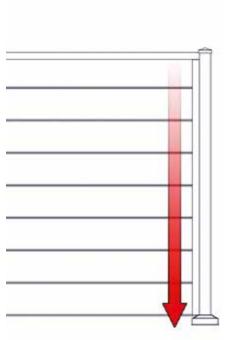






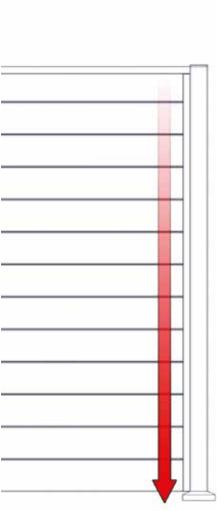
Fence Height m	Post Size H x W x D mm	Code
1.2	1175 x 50.8 x 50.8	76PB5012B
1.8	1870 x 76.2 x 76.2	76PB7518B

IMPORTANT: Please refer to the table below when determining fence height.



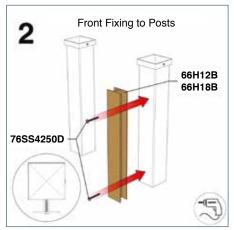
Fence Height mm	Base Plate Height mm	Number of Boards	
875	44	6	
1015	44	7	
1150	44	8	

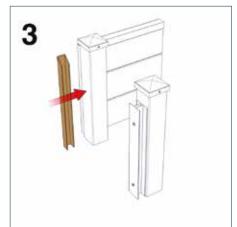
Bolt-down post for 1.2m high fence. Code: **76PB5012B**. Concrete-in post for 1.2m high fence. Code: **76PC5012B**.



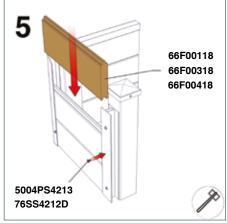
Fence Height mm	Base Plate Height mm	Number of Boards
1285	40	9
1425	40	10
1560	40	11
1700	40	12
1840	40	13

Bolt-down post for 1.8m high fence. Code: **76PB7518B**. Concrete-in post for 1.8m high fence. Code: **76PC7518B**.

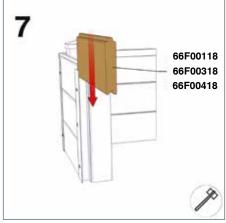




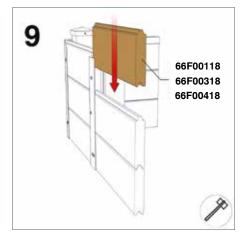


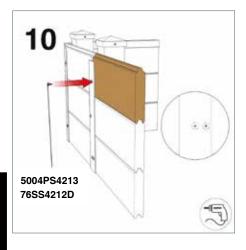




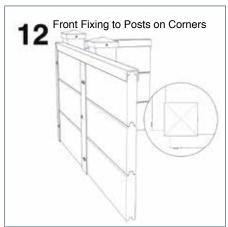


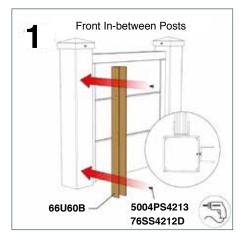


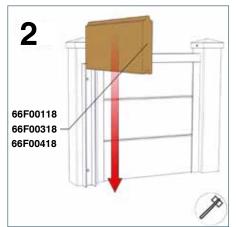


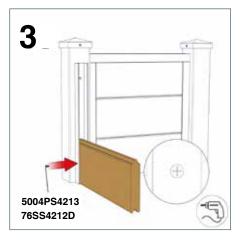


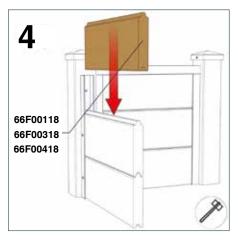
















LINEAR EXPANSION

Please note: when designing gates and fencing using polymer boards, it is important to allow for a slight expansion of the boards at each end. When temperature rises 1°C boards expand 0.069mm per metre.

Installation Temperature (°C)	0	10	20	30	40	50
Space To Leave per 1m (mm)	5.0	4.0	3.0	2.0	1.5	1.0

When fixing the fence boards oversized holes should be pre-drilled for fixings. This allows for expansion and contractions.

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