TILT-LOC - INSTALLATION GUIDE

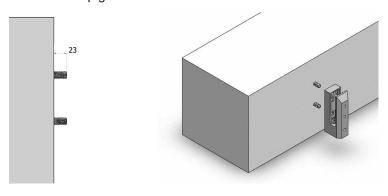


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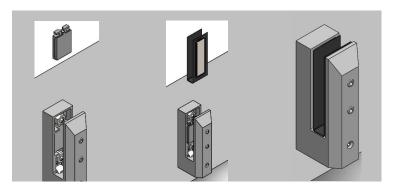
STEP 1

Drill holes and install screw, exposed thread length 23mm, slide on the spigot.



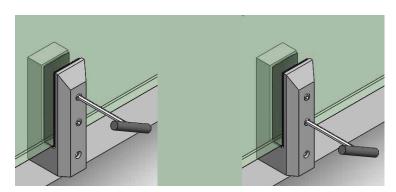
STEP 3

Install gaskets and screws.



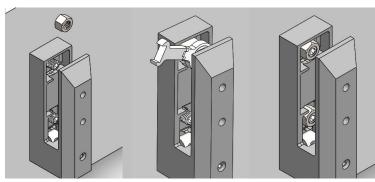
STEP 5

Tighten the screws using a 5mm Allen key.



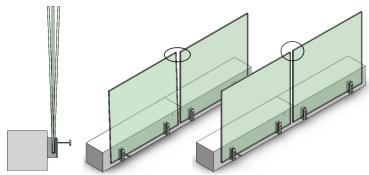
STEP 2

Tighten the nut using the adaptor included. Requires a 16mm spanner.



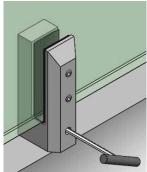
STEP 4

Install the glass, adjust the glass angle to align to the adjacent panel. (the adjustment range is $\pm 2^{\circ}$)



STEP 6

Please pay attention when tightening the third screw, as this has the effect on increasing the clamping strength.



GASKET SPECIFICATIONS REQUIRED TO INSTALL DIFFERENT GLASS

Glass	Gasket
10 - 12mm	1 U gasket + 5 x 1mm flat gaskets
12 - 13.52mm	1 U gasket + 4 x 1mm flat gaskets
13.52 - 15mm	1 U gasket + 2 x 1mm flat gaskets
15 - 16.76mm	1 U gasket + 1 x 1mm flat gasket
16.76 - 17.52mm	1 U gasket

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