

4500 ACRYLIC BASE COATING

Description	4500 Acrylic Base Coating is a fast drying, spray coating used for metal or wood furniture decoration. To protect the coating, a protective clear coat should be applied.
Surface Preparation	Surfaces should be smooth without areas of fur, evenly pre-sanded with no coarser than 150 grit paper. The surface must be free from contaminating waxes, oils and silicones.
Previously Painted Surfaces	Surface to be painted must be thoroughly clean, dry and free from dirt, grease and loose or flaky coating. All paint works must be scrapped off and defective areas should be sanded down and spot primed with appropriate filler before painting.
Physical Properties	
Vehicle Type	Single Pack Acrylic
Pigmentation	Colouring
Solvent	S303 or S4008 thinner
Mixing Ratio	Single pack
Density	1.00 - 1.20
Flash Point	Approximately 25 - 30°C
Theoretical Coverage	15 m ² / litre
Drying Time at (27 ± 2°C)	Surface Dry ≤ 5 mins Touch Dry ≤ 10 mins Hard Dry ≤ 30 mins
Colours	Copper gold, gold, duchess gold & silver
Finish	Semi-gloss
Dilution	If necessary use S303 or S4008 thinner
Storage Condition	Air tight, store in dry and cool conditions below 30°C
Shelf Life	12 months (min) in full sealed containers stored in a cool condition
Packing	5 litres
Application Temperature	5 - 40°C
Application Method	Spray, dipping or rubbing
Thinning	Use as supplied, but stir the material thoroughly before use and occasionally during application
Equipment Wash	S303 thinner

Product Identification

This technical data sheet covers the following product codes and names:

- Code: 0599900010** - 250ml of Copper Patina
- Code: 0599900011** - 250ml of Gold Patina
- Code: 0599900012** - 250ml of Green Patina
- Code: 0599900013** - 250ml of Silver Patina Paint
- Code: 0599900017** - 250ml of Old Copper Patina
- Code: 0599900018** - 250ml of Bronze Gold Patina

Product Liability

The Seller warrants the product to be free from manufacturing defects in material and workmanship. The Seller's sole obligation and Buyer's exclusive remedy in connection with the products shall be limited at the Seller's option, to either replacement of products not conforming to this warranty or credit to the Buyer's account in the invoiced amount of the non-conforming products.

The Seller makes no other warranties concerning this product. No other warranties, either express or implied, or satisfactory, and as warranties or merchantability or fitness for a particular purpose, shall apply. In no event shall the Seller be liable for consequential or incidental damages. Any recommendations or suggestion relating to the use of the products made by the Seller, whether in its technical limitation, or in response to specific inquiry, or otherwise, is based on data believed to be reliable, however, the products and information are intended for Buyers having requisite skill and know-how in the industry, and therefore it is for the Buyer to satisfy itself of the suitability of the products for its own particular use, and it shall be deemed that the Buyer has done so, at its sole discretion and risk. Variation in environment changes in procedures of use, or extrapolation of data may cause unsatisfactory results.

Whilst every effort has been made to ensure the accuracy of the information supplied. F.H.Brundle cannot be held responsible for any errors or omissions. This product must only be employed for its original intended use. Any other use is wrong and potentially dangerous. Application must be carried out in full compliance with current regulations. Please consult the relevant Safety Data Sheet (SDS) for further information. F.H.Brundle cannot be held liable for any damages resulting from wrongful, erroneous or negligent use.

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