

## BRUNDLE COATINGS

### ADVICE SHEET 5

#### Rourke's Patinas & Staygold

Exclusively available from F H Brundle

#### Highlighting and Painting Details

**Rourke's Patinas and Staygold are high quality products which are applied after painting the ironwork with Rourke's Vinylast™.** This leaflet is offered to guide anyone painting decorative ironwork who wishes to achieve a beautiful appearance. Our other Advice Sheets also have additional useful information to help achieve a perfect painted finish.

Just few minutes time and a small amount of Patina can enhance any ironwork and make it more attractive and help your work stand out from the crowd whilst costing very little. Many clients love the luxury appearance that our Patinas and Staygold offer.

#### Highlighting with Rourke's Patinas

**Rourke's Patinas** are a high quality product which were developed to enhance the appearance of decorative wrought ironwork and to provide a range of modern finishes, offering customers a wider choice of colours to match their house or interior decoration. They are quick and easy to apply and will significantly improve the appearance of ironwork in an economical way. Patina finishes are popular with clients, and will give a luxury feel to your work, simply by spending a few minutes and using a tiny amount of paint.

We have a range of colours to choose from. Many examples can be found in our Design File brochures or on our website at [www.fhbrundle.co.uk](http://www.fhbrundle.co.uk) where, as well as photos of finished work, there is a section showing details of finishes which are available.



You may find it interesting to try mixing your own colours – for example: Copper and Silver can be mixed to provide another attractive finish. Use your imagination to come up with your own unique blend!

**Rourke's Patinas** are exclusively available in the following colours in 375 ml. (supplied in 500ml cans):

Copper	Product Code: 29P001	
Gold	Product Code: 29P002	
Silver	Product Code: 29P003	
Verdigris (Dark Green)	Product Code: 29P004	
Thinners, White Spirit	Product Code: 29WS05	
Sponge for application	Product Code: 29FOAM	(Approx. 3"x2"x2" or 75x50x50 mm)

**N.B.** Please note that gloss finishes may not highlight as satisfactorily as Matt or Semi-Matt finishes. It is worth trying on a small area first.

#### Preparation

It is extremely important that all work is cleaned off and prepared correctly before painting and highlighting. Any welding spatter will show up more when highlighted.

#### Application

**Rourke's Patinas** should be carefully applied after painting your work, remembering that is easier to apply a little more but impossible to take some off without painting over and trying again. You will find that with a little practice it is very easy to highlight. There are different methods of applying patinas and after a little practice you will decide which you prefer. Some people like to use an almost dry brush, which has a very small amount of patina on it and lightly drag this along the work to be highlighted, however others prefer the sponge method or even an air brush.

#### Application by sponge:

- The sponge we prefer is of a dense nature, similar to sponge used for upholstery. Product 29FOAM is available from F H Brundle.
- Always stir the patina well before applying  
The patina needs to be of a slightly thick nature and initially it is better not to add thinners. However if the patina has been used a few times and has thickened with the evaporation of the solvents, then a small amount of thinners can be added. It is better to try only a very small amount and stir well, before adding more if necessary. Thinners: White Spirit (Product Code: 29WS05)
- Pour a small amount of patina onto a piece of cardboard (minimum suggested size 300mm x 300mm or 12" x 12")
- Dip the sponge into the patina, wiping any excess patina from the sponge onto the cardboard. Only a small amount of patina should be on the sponge. Too much, and a streaking effect will be the result.
- Try lightly applying to a small area until you are happy with the result. You can easily add more colour if you wish to build it up to the desired appearance.
- Wipe the sponge lightly onto the section of ironwork which is to be highlighted and repeat as often as necessary to achieve the effect you desire. This will pick out and enhance all the details.
- Discard, or trim down, the sponge when it becomes unusable.
- With a small amount of practice you will soon master the art of highlighting and soon be producing beautiful finishes on your work.
- After use make sure that you fit the lid correctly to prevent evaporation of the solvent.

There are many combinations of paint and patinas which can be used to produce different effects. Examples of these can be seen in our main catalogue or on our website at [www.fhbrundle.co.uk](http://www.fhbrundle.co.uk). We can reproduce all RAL and BS colours in our paints. Special Patinas can also be made to your requirements. Minimum quantities may apply.

A few examples of Patinas:



Figure 1: Black with Silver Patina



Figure 2: Black with Copper Patina



Figure 3: Black with Gold Patina



Figure 4: Black with Verdigris Green



Figure 5: Graphite with Gold Patina



Figure 6: Graphite with Silver Patina



Figure 7: Blue with Silver Patina



Figure 8: Green with Gold Patina

With a little practice many other combinations are possible, and one tin of patina goes a very long way.

💡 Try experimenting a little on any spare pieces of work and also have some samples available to show your clients. We suggest that you paint and highlight a couple of decorative bars, such as an 0505432 basket on a twisted bar, or an 0507019 panel with leaves and keep them in your car or van to show prospective customers. They can help convert an enquiry into a sale for you when your customer sees the beautiful finishes you can offer them.

## Drying Time

Patinas can be applied over Vinylast™ as soon as it is touch dry. They only take a few minutes to dry and can be recoated at once if more highlighting is required. However we recommend leaving any painted work for a minimum of 48 hours before heavy handling or installation. Drying times will vary according to conditions.

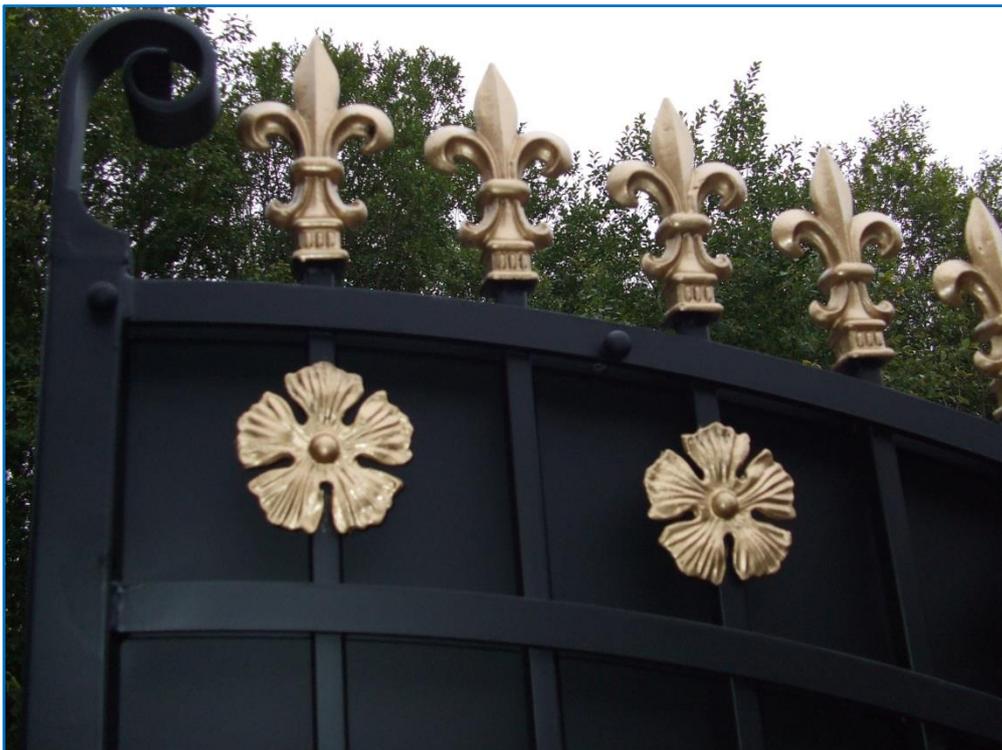
## Rourke's Staygold

For fully gold-painted details we recommend using Rourke's Staygold which lasts much longer than many other gold paints. Rourke's Staygold is an exceptionally high quality paint for painting details in gold. It does what it says, and stays gold for longer! Rourke's Staygold would normally be brushed on and will need a minimum of two coats.

Staygold  
Thinners, White Spirit

Product Code: 29007  
Product Code: 29WS05

1L  
5L



Above: These 'Smithy Black' Vinylast™ painted privacy gates have Staygold details.

### Tip...

For decorative external ironwork we would recommend that ironwork is hot dipped galvanised to the appropriate **British Standard**. We then recommend spraying with Rourke's Vinylast™ to the required film thickness after suitable preparation. Properly applied, this will give a good value, long-lasting, low maintenance, and very attractive finish to your work. Internal work would not normally require galvanising, but can still be highlighted or have details picked out with Staygold.



We always recommend applying to a small test area first to ensure the appropriate finish is obtained.

## Painting internal ironwork such as balustrades and lights

We suggest using our Brundle Brushable Enamel if you are brush painting.

- This will not react with cables as Vinylast™ may do.
- It is also available in Black Gloss and White RAL 9010 in Gloss and Satin sheens.

1	First Coat	Brundle Brushable ZP Grey Primer	Product Code: 29BZP05
2	Second Coat	Brundle Brushable Black Satin Enamel*	Product Code: 29BESB05
3	Highlight	<b>Rourke's Patinas or Rourke's Staygold</b>	

- 4 Thinners Brundle White Spirit thinners, if required.  
5 Leave for a minimum of 24 hours before heavy handling

Product Code: 29WS05 (5L)

#### Please Note

The information is as accurate as possible but should be taken as a guide only and F.H. Brundle cannot accept any responsibilities for the information given. As we have no control over application, the skill of the operator, equipment used, conditions, basic materials or the particular situation, it is therefore impossible to offer any specific guarantees. If you require specific information about a project please do not hesitate to ask us. We will arrange for a specialist technician to contact you with advice wherever necessary.

#### IMPORTANT

Correct Health and Safety procedures must be followed at all times. Please consult our Health and Safety Data Sheets. Full Data sheets are available from our all our branches. Basic information is available on the cans, but we strongly recommend all users to read the full data sheets for each product. Data sheets can also be downloaded from our website at [www.fhbrundle.co.uk](http://www.fhbrundle.co.uk) by searching for the product code and clicking on the SDS button.

#### Design Studio

Design Studio is a free Web App for our customers to use to help with designing ironwork. There is also a lot of other useful information to be found by registering at [www.designstudio.fhbrundle.co.uk](http://www.designstudio.fhbrundle.co.uk).

#### Finally...

Please visit [www.fhbrundle.co.uk](http://www.fhbrundle.co.uk) for a full range of products and our online order service. You can find a list of all our depots and contact numbers on our website. You can also e-mail [sales@brundle.com](mailto:sales@brundle.com) for prompt attention.

Below: A beautiful balustrade, painted black and highlighted with **Rourke's Silver Patina**, Product Code: 29P003.



Whilst every effort has been made to ensure the accuracy of the information supplied. F.H.Brundle cannot be held responsible for any errors or omissions. This product must only be employed for its original intended use. Any other use is wrong and potentially dangerous. Installation must be carried out in full compliance with current regulations. F.H.Brundle cannot be held liable for any damages resulting from wrongful, erroneous or negligent use.

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